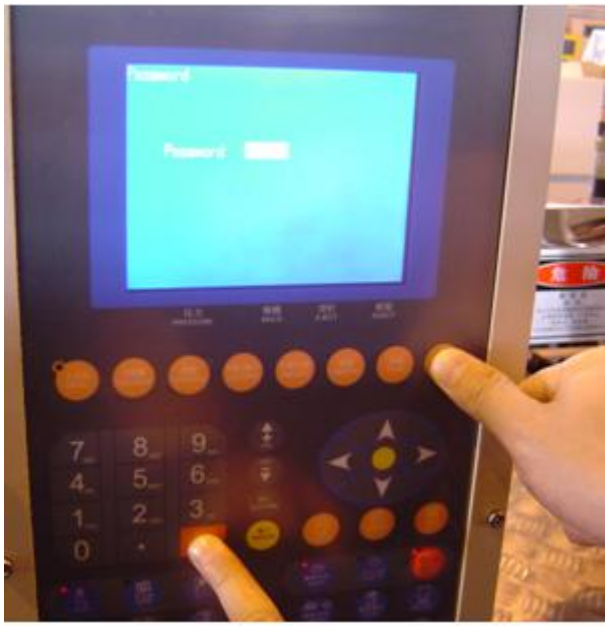
How to adjust the Initial position of Ai-01 Controller

1. The controller shows “Mould Position Error” on the screen.

2. Press “**CANCEL+MOLD/STAT**”, then input the password **654321 or 456789**.



3. The special screen would be shown after input the password.

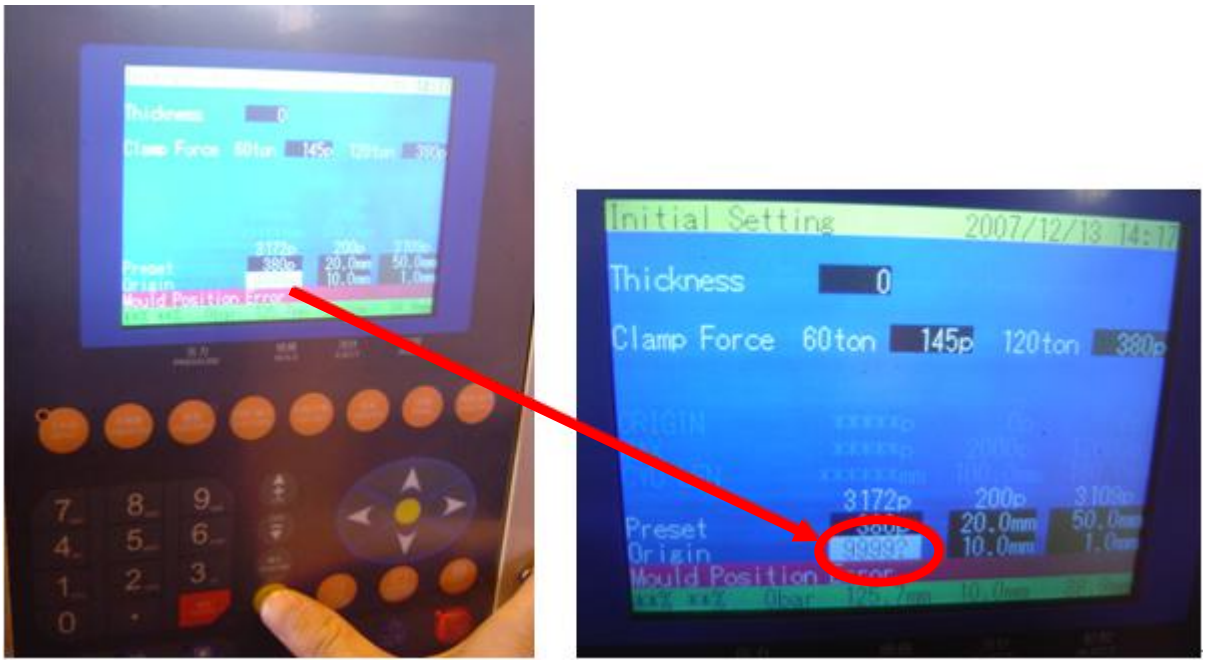
4. Press “**CANCEL+MOLD/STAT**” times to enter the screen for adjusting the Initial position.

5. Enter a value **9999** on the blank of **MOLD ORIGIN**.

6. Press **ENTER**, the cursor would move to the blank of **EJECT ORIGIN** autolly.

7. Press the **←button** to move the cursor back to the **MOLD ORIGIN**.

8. Press **ENTER** again and there would be a **Question Mark** after the value inputted before.



9. Press **CONFIRM**. The **Question Mark** and the **Alarm Message** would disappear.

10. Press **PUMP ON** to start up the pump.

11. Press **CLOSE** to perform the machine Clamping.

12. Input **0** in the blank of **MOLD ORIGIN**. Press **ENTER**, a **Question Mark** would appear, and then press **CONFIRM**, the **Question Mark** would disappear.

13. The **MOLD ORIGIN** position is adjusted OK, the positions for **EJECTOR** and **INJECTION** share the same procedure with the **MOLD ORIGIN**.