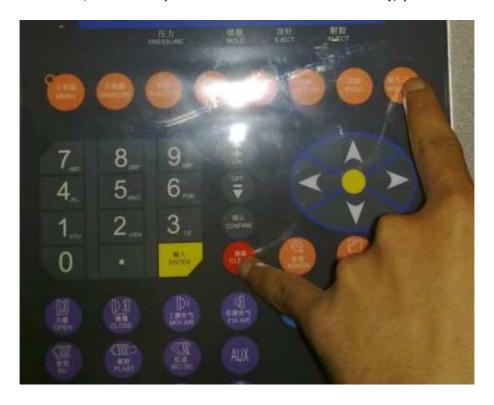# Ai-01 Reset Instruction

1. Press CLAMP so that mould clamp to the end and INJECT so that injection to the end;

2. Copy all the datas and settings to papers in the controller or take photos of these pages because all the parameters would be resetted and you would have records for reference (remember there are some settings in the hiden pages by pressing CANCEL+MOLD/SATA and press CANCEL+CURSOR DOWN), password is 654321；
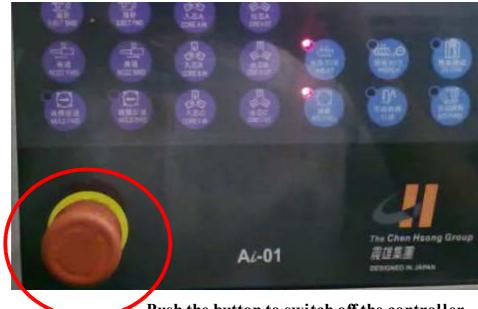
Speed1 Output Setting   2009/08/28 15:24

0rpm   0bar

0Volt

1%	250	60%	665	0%	0	0%	0
10%	370	70%	720	0%	0	0%	0
20%	445	80%	760	0%	0	0%	0
30%	515	90%	800	0%	0	0%	0
40%	570	99%	835	0%	0	0%	0
50%	625	0%	0	0%	0	0%	0

**% **%   0bar   461.0mm   1.0mm   232.5mm

Speed1/Press Setting   2009/08/28 15:25

		Speed	Press
OT012	ORIGIN RESET	30%	20%
OT013	NOZZLE TURN	0%	0%
OT014	HYD NOZZLE	0%	0%
OT015	EXTRUSION	0%	0%
OT016	SPECIAL LP	0%	20%
OT017	MOLD ADJ-	0%	0%
OT018	MOLD ADJ+	0%	0%
OT019	SPECIAL HP	0%	0%

**% **%   0bar   461.0mm   1.0mm   232.5mm

Timer Setting   2009/08/28 15:25

MOTOR START	3.0	HYD CARRIAGE	0.1
RAMP DOWN	5.0	ACC DELAY	2.0
AT MOLD ADJ	2.0	INJ STP-RAMP	1.0
ALARM ON	10.0	ACTION DELAY	0.1
ALARM OFF	10.0	TM74	3.0
OUTPUT	8.0	TM75	0.3
OPEN END DLY	0.1	TM76	0.3
CLAMP END DL	0.1	TM77	0.1
EJECT OUT DL	0.1	TM78	0.1
COLD START	5.0	TM79	0.1

**% **%   0bar   461.0mm   1.0mm   232.5mm

- **COPY ALL THE PAGES AS YOU CAN SEE.**

3. Switch off the controller (remember to do the step 1 & 2 before switch off);

Push the button to switch off the controller, then rotate it by clockwise to switch on.

4. Press and hold the buttons CANCEL+ENTER+CONFIRM and then hold while switch on the controller;

5. Controller would be re-started, choose a right mould number and input the parameters.